



**Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries**



Date : 04/24/2024 - 3:05 PM *
EXF # : GD-010780
Category : GLUE & DOWEL INSERTERS
Brand / Model : KOCH "CENTRONIC"
Machine Type : SAW, BORE, GLUING & DOWEL MACHINE
Year of Mfg. : 2001
Condition : Good Condition
Elect / Voltage : 380 V, 50/60 Cy, 3 Ph.
Special Note :

FOB / Region : EUROPE

Appr. Repl. Cost. : € 245,000

Price : €20,000 *

Comment :

Leasing : Lease for € 406/Mo. at NCL

* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **KOCH CENTRONIC SAW, BORE, SHAPE, GLUING & DOWEL MACHINE:**

SPECIFICATIONS:

- This machine has been developed for the production of small batch size & one-off production of MDF/PB or solid wood Upholstery frame parts, chairs & table parts, cabinet frame door components with square, miter or counter profile joint, rails, mullions, plinths for cabinets, rails & glassing bars of exterior and interior panel doors.
- **Working Dimensions.**
Material Length: 7.4" - 70.8" (188 - 1,800 mm) (length To: 110" / 2,800 mm is possible);
Material Width with Miter ends: 0.78" - 3.93" (20 - 100mm);
Material Width with straight ends: 0.78" - 11.8" (20 - 300 mm); Material Thickness: 0.39" - 1.57" (10 - 40 mm)
- **Work Areas:**



Please ask me

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Machine equipment with 2 working fields & 2 separate swiveling material support tables, ea with 25° swiveling adjustment to the bottom,

2 tillable material fences & material clamping devices with 45°-90° adjustment, back stops wit LED-display

- **Working units:** (1) 2.9 HP (2,2 kW) 2,800 RPM sawing unit with "QC" blade system; brake device, 300 mm dia x 65 mm bore

(1) 1.1 HP (1.5 kW) 2,800 RPM Scoring Saw

(1) 2.6 HP (2,0 kW) 2,800 RPM horizontal drilling unit with dowel hole blowing device, horizontal drilling distance over supporting table (Z): max. 50mm

(1) Glue injection with glue tank & 1:1 pump, water back wash system & (1) vibrator hopper conveyor

(1) Model 34 dowel inserters for 8 x 30 mm dowels; Digital display for drilling depth and dowel overhang

(4) Adjustable swiveling stock stop fences 45-90° with readouts for length & back-stop adjustments

- **Operator & Machine Control:**

KOCH 1 NC-axis (X) Numeric control with Windows Operating System;

On screen diagnostics, on screen machine functions & easy programming; Network connection for off-line programming is possible

- **Complete With:**

● Programmable trimming, drilling, glue injecting & dowel insertion ● Central lubrication ● Foot switch for working cycle stop

- Actual Model is **KOCH CENTRONIC**

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