



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



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EXF # : GD-010738
Category : GLUE & DOWEL INSERTERS
Brand / Model : KOCH "SPRINT-PTP 3/1300"
Machine Type : CNC BORE, GLUE & DOWEL INSERTER
Year of Mfg. : 2007
Condition : Very good condition
Elect / Voltage : 480 V, 60 Cy, 3 Ph.
Special Note : Reduced

FOB / Region : SOUTHWEST
Appr. Repl. Cost. : \$ 59,500
Price : **\$ 24,950 ***
Comment : Very low hours on this KOCH PTP Bore, Glue & Dowel
Leasing : Lease for \$ 507/Mo. at NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **KOCH Sprint-PTP-3-1300 CNC BORE, GLUE & DOWEL INSERTER:**
- **Specifications:**
Automatic step-by-step, boring, glue injection & dowel insertion into panel components, drawer parts, chair pieces, etc. at programmed random spacing.
- **Working Cap:**
Stock length (Y) from 4.25" - 31.5" (110 mm - 800 mm), stock width (X) from 0.75" - 51" (20 mm - 1,300 mm), stock thickness (Z) from 0.5" - 2.4" (4 mm - 60 mm), max. boring depth 1.1" (28 mm).

51" (1,300 mm) X-axis divided into (4) work zones of 12" (305 mm) ea., one part can be processed, while the other is being unloaded or loaded.
- **Equipped with:**
4) Stock clamping cylinders; (1) Horizontal boring spindle, 7,200 RPM, powered by 1.25 HP motor;

(1) Glue injection & dowel inserting system, glue delivery system is a GRACH "Husky 307" glue pump;

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Dowel inserter is set up for 8 mm dia. x 30 - 35 mm long dowels (other dimensions available).

- **Operator & Machine Control:**

NC Front end with 10.5" color touch screen monitor pad & stored in built-in CNC control using Windows XP operating system with graphics and online diagnostic. serial interface and USB connection.

Touch screen pad at eye-level height, integrated into machine frame structure, menu driven operator interface for function control and graphic illustration of machine functions.

- **Features:**

Central lubrication system; (1) vibrating hopper for dowel delivery and is supplied with a 230/460 V multi-tap transformer;

(1) (Removable) Center stop for up to (4) working zones with software & push buttons.

Positioning speed of working units at 197 FPM, boring & insertion capacity up to (60) dowels/Min.

- **Complete with:**

Overhead vibrating hopper for dowel feeding, "air tight" pressurized 1:1 glue tank.

(2) Fixed fences (RH & LH side), double sided center fence with push buttons.

NOTE: Specifications subject to verification.

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