



Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries



**Date :** 06/26/2022 - 4:41 PM \*  
**EXF # :** DQ-010136  
**Category :** DRILLING EQUIPMENT  
**Brand / Model :** TARUS "DHDM"  
**Machine Type :** DRILL (DEEP HOLE GUN)  
**Year of Mfg. :** 2018  
**Condition :** Excellent condition  
**Elect / Voltage :** 460 V, 60 Cy, 3 Ph.  
**Special Note :**

**FOB / Region :** MIDWEST  
**Appr. Repl. Cost. :** \$ 975,000  
**Price :** \$ 0 \*  
**Comment :**  
**Leasing :** Contact NCL for quote



Please ask me

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\* Pricing is valid at the time of printing and subject to change at any time.

**Description :**

- **TARUS DHDM 5-AXIS 2" CNC Gun Drill and Milling Machine**

**Specifications:**

- Table Dimensions: 79" x 59" Rotary
- Table Capacity: 65,000 lbs
- Gun Drilling Diameter: 2"
- STS Spindle Drill Diameter: 1/2" - 2-1/2"

**Sales - Liquidations - Auctions - Appraisals - Consulting**

**EX-FACTORY INC.:** 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068  
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- Gun Drilling Depth: 92"
- BTA Max. Diameter: 1.5"
- Travels:
  - X-Axis: 135"
  - Y-Axis: 62"
  - Z-Axis: 48.5"
  - W-Axis (Gun Drill): 92"
  - A-Axis (Tilting): +/-15°
- Gun Drill Spindle Speed: 0 - 3,400 RPM
- Gun Drill Spindle Taper: 64mm Collet
- Gun Drill Spindle Power: 30 HP
- STS Spindle Drill Speed: 0 - 4,000 RPM
- STS Spindle Power: 30 HP, Liquid Cooled and Gear Driven
- Milling Tool Changer: 60 Tool Pods
- Milling Spindle Drill Taper: ISO#50
- Milling Spindle Drill Speed: 0 - 3,000 RPM
- Milling Spindle Torque: 162 ft-lbs (Max. 368 ft-lbs)

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- Milling Spindle Power: 30 HP
- Feed Rate X, Y, and Z-Axis: 0 - 600 IPM
- Electrics: 460V / 60Hz

**Equipped with:**

- HEIDENHEIN TNC 640 CNC Control
- Liquid Cooled Bosh Servo Motors
- Table Enclosure includes two (2) sliding Doors and two (2) Removable Front Doors
- Coolant System: 2 EATON Piston Pumps
- Coolant Pump A: 3-20 GPM
- Coolant Pump B: 20 GPM
- Coolant Pump Max. Pressure: 1500 PSI / 40 GPM FLOW
- Coolant Tank Capacity: 750 gal
- Chiller Unit: Cooled Drilling Coolant

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- Wireless Touch Probe: BLUM TC60
- Tool and Drill Measuring: BLUM
- Documentation:
  - Foundation Prints
  - Maintenance Manual
  - Mechanical Prints

Ex-Factory provides the metal forming and fabrication industry with production machinery. Turn-Key services are available for a “piece-of-mind” transaction. From logistics and transportation services, to financing and installation resources, Ex-Factory is your premier machinery provider. Horizontal boring mills, plate rolls, gun drills, screw machines, gear hobbers, and gear grinders are just a few categories in the over 6,000 machines listed at [exfactory.com](http://exfactory.com).

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