



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



Date : 04/05/2026 - 6:45 AM *
EXF # : BP-280646
Category : CNC POD & RAIL MACH. CTR.
Brand / Model : BIESSE "ROVER B 4.40"
Machine Type : CNC MACHINING CENTER (ATC & BORING)
Year of Mfg. : 2008
Condition : Good condition
Elect / Voltage : 220 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : WESTERN CDN
Appr. Repl. Cost. : \$ 217,000
Price : \$ 0 *
Comment : In daily use, being replaced by new model.
Leasing : Contact NCL for quote

 Please ask me

James Sullivan
 800-374-5009 ext. 378
 Intl. +1 704-841-2001 ext. 378
 james@exfactory.com

* Pricing is valid at the time of printing and subject to change at any time.

Description :

- BIESSEROVER B 4.40 CNC MACHINING CENTER (W/ATC/BORING)

Specifications:

- Working cap "X" Axis 143.3" (3,640 mm), "Y" axis 51.4" (1,306 mm), "Z" axis stroke is 8.8" (225 mm), max. material thickness 7"(180 mm).
- Positioning Speed: "X" & "Y" axis is 262 FPM (80 MPM), "Z" axis is 98 FPM (30 MPM); helical rack and pinion drive on "X" axis & ballscrew on "Y" & "Z" axis.
- Work Table: (6) Panel support rails with (4) lifting bars to assist with panel loading/unloading, digital display readouts for rail & pod placement according to the programs, (3) Vacuum pods per panel support, (2) independent working areas with pop-up locating pins for positioning of parts on the worktable
- Prepared for (optional) "quick fit" vacuum outlets for optional clamping of small or awkward shaped parts; each work zone with (1) "quick connect" vacuum outlet for custom vacuum fixtures.

Sales - Liquidations - Auctions - Appraisals - Consulting



**Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries**

- Boring unit: (24) Independent vertical boring spindles with (14) spindles in "X" axis & (10) spindles in "Y" axis, (10) horizontal spindles with (3+3) in "X" axis & (2+2) in "Y" axis, (1) "X" axis grooving saw with 120 mm dia blade.
- Machining unit: (1) 16 HP (12 kW) Vertically mounted HSD "Electro-spindle" router with ISO 30 adapter, inverter driven 1,000 - 20,000 RPM with max. torque from 12,000 - 20,000 RPM
- (1) 12-position ride-along ATC for "on the fly" tool change.
- Operator & Machine Control: PC Front End with: Biesse "XP 600" + BiesseWORKS Advanced + Windows "XP" operating system, INTEL "Celeron" 2.0 GHZ processor; 4 GB Hard drive; 15" color monitor, international keyboard, soft touch keypad & industrial mouse, RS-232 serial port, USB ports, CD ROM & 1.44MB disk drives
- Separate control panel with built-in 1,500 W air conditioner for constant temperature & dust-free environment, 11 KVA Stabilized auto-transformer for voltages between 200 - 600 Volts.
- **Complete With:** (1) 100 M3/Hr Vacuum Pump, Centralized manual lubrication system for guides & ball screw, emergency stop rope, safety mat protection barrier & sound absorbing protective head enclosure with debris curtain around bottom edge.

Sales - Liquidations - Auctions - Appraisals - Consulting

EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
Warehouse & Showroom: 8191 Logistic Drive, Suite E | Zeeland, MI USA | Ph +1 616.772.1520 | Fax 704.644.8328